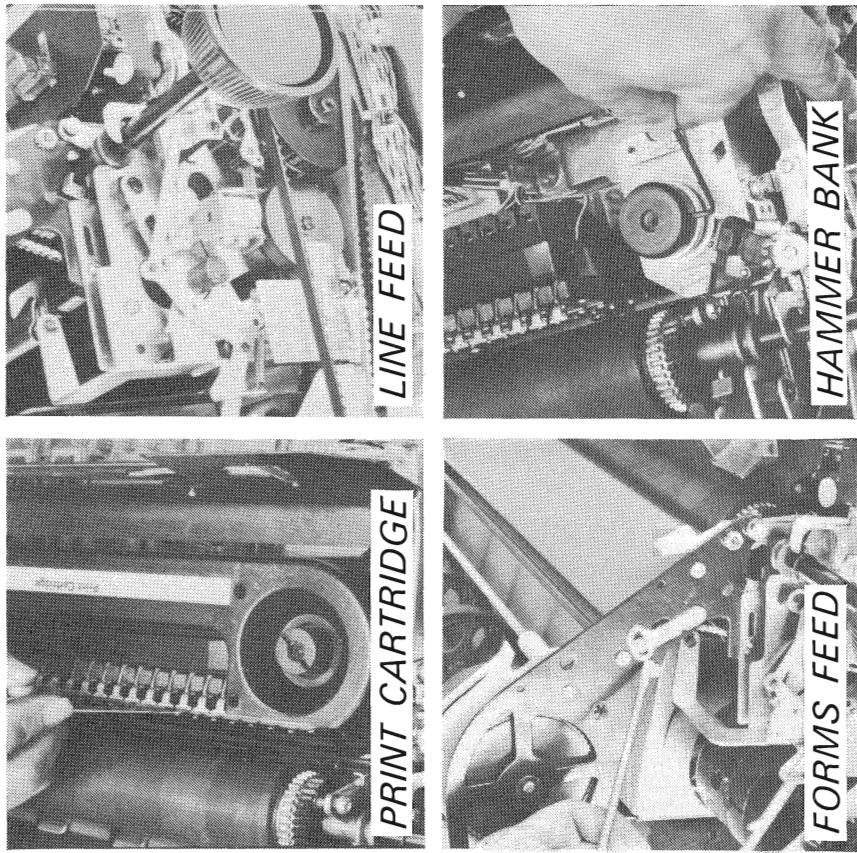


MEMOREX

Communication Terminal Visual Adjustment Guide





Prepared By:

**TECHNICAL EDUCATION
TRAINING FIELD SUPPORT**

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INTRODUCTION

This booklet is a guide to some of the types of troubles that can be found due to malfunctions in the mechanics of the print cartridge, hammer bank, line feed, and forms feed assemblies. A listing of these troubles follows this page. After looking up the trouble, turn to the appropriate figure and check the adjustment or adjustments and correct it if needed.

A list of parts or assemblies to be adjusted, with appropriate figure numbers, follows the list of troubles. Therefore, if it is known what assembly or part needs adjusting, turn to that figure to correct it.

This is a supplement to the maintenance manual, not a replacement. Therefore, for additional details on a particular adjustment, refer to the Communication Terminal-Basic Maintenance Manual 2668.001. The paragraph number and title in the maintenance manual is referenced in the text of the pictures that follow.

LIST OF TROUBLES

FIGURE NO.	MALFUNCTION	FIGURE NO.	MALFUNCTION
	BINDING OF FORMS FEED ASSEMBLY	15	LINE OF CHARACTERS NOT PARALLEL TO LINES ON PERFORATED FORMS PAPER
	CAN'T PRINT	5	MULTIPLE LINE FEEDS
	CRASHED CHARACTER BELTS	9	NO LINE FEED OR EXTRA LINE FEED
	DAMAGED CHARACTER BELT	12	NO PRINTING OR SHORT ON THE NUMBER OF LINES ON FORM
	DARK PRINTING	13	5
	DRIVE CHAIN TOO LOOSE	14	PLATEN, HAMMER BANK & PRINT CARTRIDGE RELATIONSHIP THEORY
	FORMS FEED DRIVE CHAIN NOISY AND PROBABLY BREAKING	14	POOR PRINT QUALITY
	INTERMITTENT DROPPING OF LINE FEEDS OR EXTRA LINE FEEDS	1 & 2	8, 11
	INTERMITTENT OR MULTIPLE LINE FEEDS		POSSIBLE MISSING LINE FEEDS
	LIGHT PRINTING	13	14
	LIGHT OR NO PRINTING	12	PRINT LINE ASKEW
	LIGHT PRINT QUALITY	9	15
	LINE FEED CLUTCH NOT FUNCTIONING PROPERLY	3	PRINTED CHARACTERS LIGHT ON THE TOP
			VARIATION IN LINE SPACING
			6
			15
			WORN HAMMERS AND BENT CHARACTERS
			8, 11